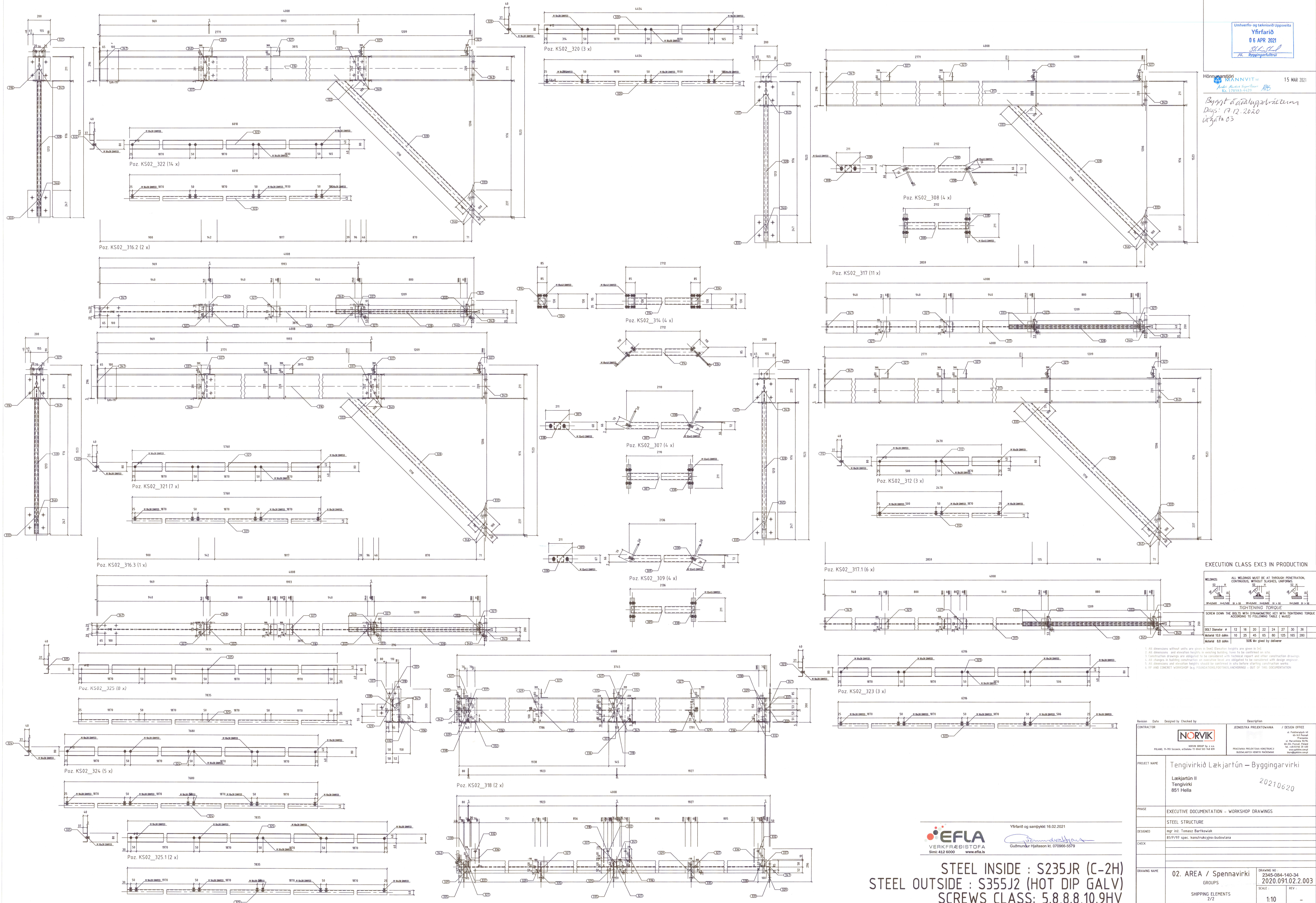


Byggt á viðupplættum  
 Dags: 17.12.2020  
 útgáfa 03



**EXECUTION CLASS EXC3 IN PRODUCTION**

WELDING: ALL WELDS MUST BE AT THROUGH PENETRATION, CONTINUOUS, WITHOUT SLASHES, UNIFORM.

TIGHTENING TORQUE

SCREW DOWN THE BOLTS WITH DYNAMOMETRIC KEY WITH TIGHTENING TORQUE ACCORDING TO FOLLOWING TABLE ( M802)

BOLT diameter	12	16	20	24	27	30	36
Welded 10.9 class	10	25	45	65	80	125	165
Welded 8.8 class	50%	50%	50%	50%	50%	50%	50%

1. All dimensions without units are given in mm. Elevation heights are given in m.  
 2. All dimensions and elevation heights in existing building have to be confirmed on site.  
 3. Construction drawings are obligated to be considered with technical report and other construction drawings.  
 4. All changes in building construction on execution level are obligated to be confirmed with design engineer.  
 5. All dimensions and elevation heights should be confirmed on site before starting construction works.  
 6. HP AND CONCRETE WORKSHOP (eg. FOUNDATIONS, FOOTINGS, ANCHORS) - OUT OF THIS DOCUMENTATION

**EFLA**  
 VERKFRÆBISTOFA  
 Sími: 412 6000 www.efla.is

Yfirfarið og samþykkt 16.02.2021  
 Guðmundur Hjaltason kt. 070966-5579

**STEEL INSIDE : S235JR (C-2H)**  
**STEEL OUTSIDE : S355J2 (HOT DIP GALV)**  
**SCREWS CLASS: 5.8,8.8,10.9HV**

Revision	Date	Designed by	Checked by	Description
CONTRACTOR				JÖNSDÓTTIR PROJEKTOVANA / DESIGN OFFICE
PROJECT NAME	Tengivirkir Lækjartún – Byggingarvirki			
PHASE	EXECUTIVE DOCUMENTATION - WORKSHOP DRAWINGS			
DESIGNED	mgr in2. Tomasz Barcikowski			
CHECK	BVP/97 spec. konstrukcyjno-budowlana			
DRAWING NAME	02. AREA / Spennavirki		DRAWING NO: 2345-084-140-34	
DATE	POZNAŃ 2020-11-09		2020.091.02.2.003	
	SHIPPING ELEMENTS		SCALE: 1:10	
	2/2		REV: -	
			SHEET: A0	