



EXECUTION CLASS EXC3 IN PRODUCTION

WELDING: ALL WELDS MUST BE AT THROUGH PENETRATION, CONTINUOUS, WITHOUT SLASHES, UNIFORM.

TIGHTENING TORQUE

SHOW DOWN THE BOLTS WITH DYNAMIC KEY WITH TIGHTENING TORQUE ACCORDING TO FOLLOWING TABLE (M202)

BOLT diameter	13	16	20	22	24	27	30	36
Minimum 103 daNm	10	25	45	65	80	125	165	280
Minimum 8.8 daNm	50% Min glued by deliverer							

- All dimensions without units are given in mm. Elevation heights are given in cm.
- All dimensions and elevation heights in existing building have to be confirmed on site.
- Construction drawings are obligated to be considered with technical report and other construction drawings.
- All changes in building construction on executive level are obligated to be consulted with design engineer.
- All dimensions and elevation heights should be confirmed on site before starting construction work.
- RF AND CONCRETE WORKSHOP (e.g. FOUNDATIONS, FOOTINGS, JACKING) - OUT OF THIS DOCUMENTATION

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STEEL INSIDE : S235JR (C-2H)
STEEL OUTSIDE : S355J2 (HOT DIP GALV)
SCREWS CLASS: 5.8,8.8,10.9HV

Revision	Date	Designed by	Checked by	Description
CONTRACTOR				JONDSKA PROJEKTOWANA / DESIGN OFFICE
PROJECT NAME	Tengivirkid Lækjartún – Byggingarvirki			
PHASE	EXECUTIVE DOCUMENTATION – WORKSHOP DRAWINGS			
DESIGNED	mgr inż. Tomasz Barfkowiak			
CHECK				
DRAWING NAME	01. TERMINAL / Tengivirkid GROUPS		DRAWING NO 2345-084-140-21	
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