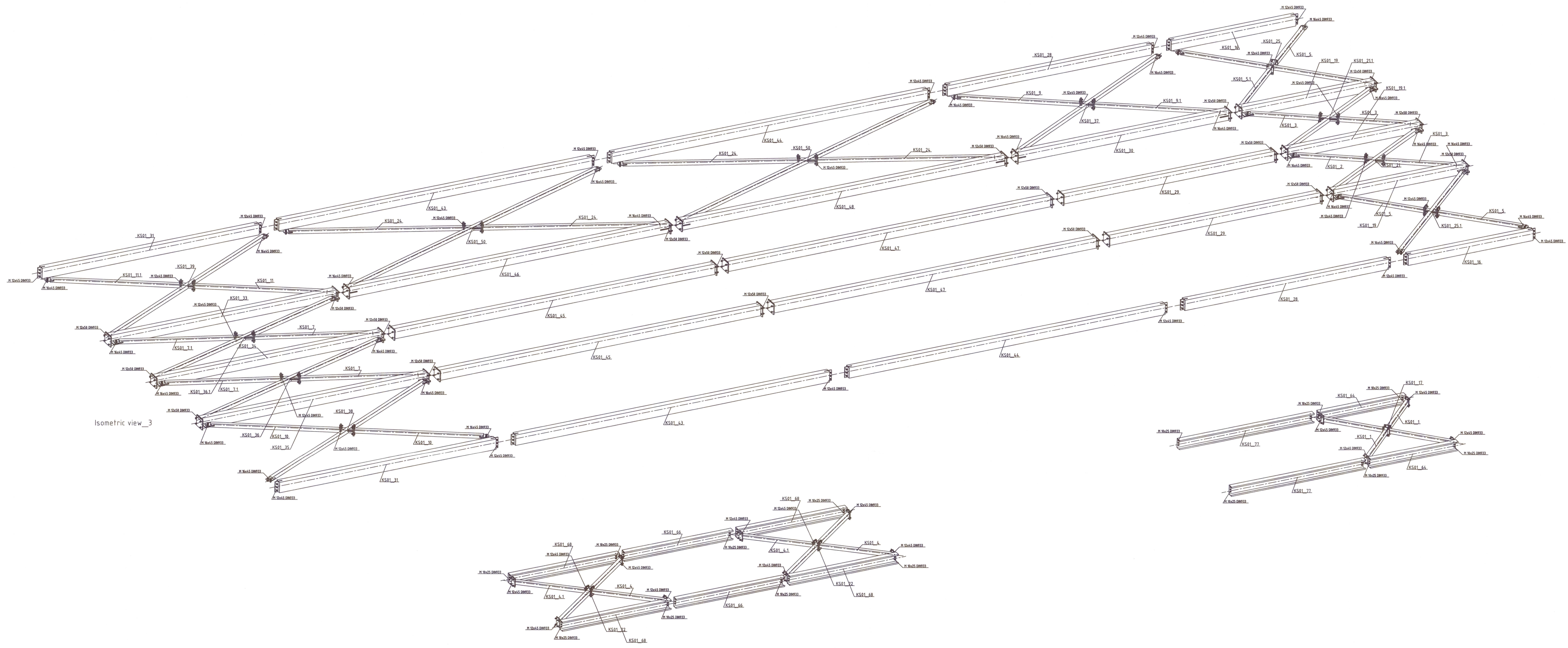


Byggt í samþykkingum  
 Dags: 17.12.2020  
 Utg: 03



EXECUTION CLASS EXC3 IN PRODUCTION

WELDING: ALL WELDINGS MUST BE AT THROUGH PENETRATION, CONTINUOUS, WITHOUT SLASHES, UNFURGED.

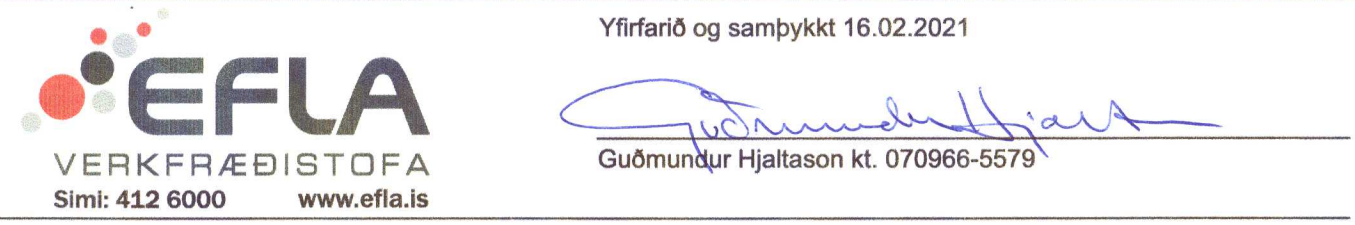
TIGHTENING TORQUE

SCREW DOWN THE BOLTS WITH DYNAMOMETRIC KEY WITH TIGHTENING TORQUE ACCORDING TO FOLLOWING TABLE ( MOS2)

BOLT Diameter	12	16	20	22	24	27	30	36
Welded 10.9 class	10	25	45	65	80	125	165	280
Welded 8.8 class	50% M <sub>0.2</sub> of deliver							

- All dimensions without units are given in mm. Elevation heights are given in m.
- All dimensions and elevation heights in existing building have to be confirmed on site.
- Construction drawings are obligated to be considered with technical report and other construction drawings.
- All changes in building construction on executive level are obligated to be considered with design engineer.
- All dimensions and elevation heights should be confirmed on site before starting construction work.
- RF AND CONCRETE WORKSHOP (e.g. FOUNDATIONS, FOOTINGS, ANCHORING) - OUT OF THE DOCUMENTATION

CONTRACTOR	<b>NORVIK</b> NORVIK GROUP Sp. z o.o. Słonek 412 6000 www.norvik.pl	DESIGN OFFICE	JEDNOSTKA PROJEKTOWANA Pracownia Projektowa Konstrukcja BUDOWLANO-REMONTOWA ul. Paderewskiego 14 80-010 Toruń ul. Paderewskiego 107A 80-010 Toruń ul. Łódzka 21-002 www.pskonstrukcja.pl
PROJECT NAME	Tengivirkid Lækjartún – Byggingarvirki Lækjartún II Tengivirkid 851 Hella		
PHASE	EXECUTIVE DOCUMENTATION - WORKSHOP DRAWINGS		
DESIGNED	mgr inż. Tomasz Bartkowiak BYVP/97 spec. konstrukcyjne-budowlana		
DATE	POZNAŃ 2020-11-09		
DRAWING NAME	01. TERMINAL / Tengivirkid ASSEMBLY ISOMETRIC VIEW 4/5	DRAWING NO.	2345-084-140-11 2020.091.01.101
SCALE	1:25	REV.	
SHEET			A0



STEEL INSIDE : S235JR (C-2H)  
 STEEL OUTSIDE : S355J2 (HOT DIP GALV)  
 SCREWS CLASS: 5.8,8.8,10.9HV