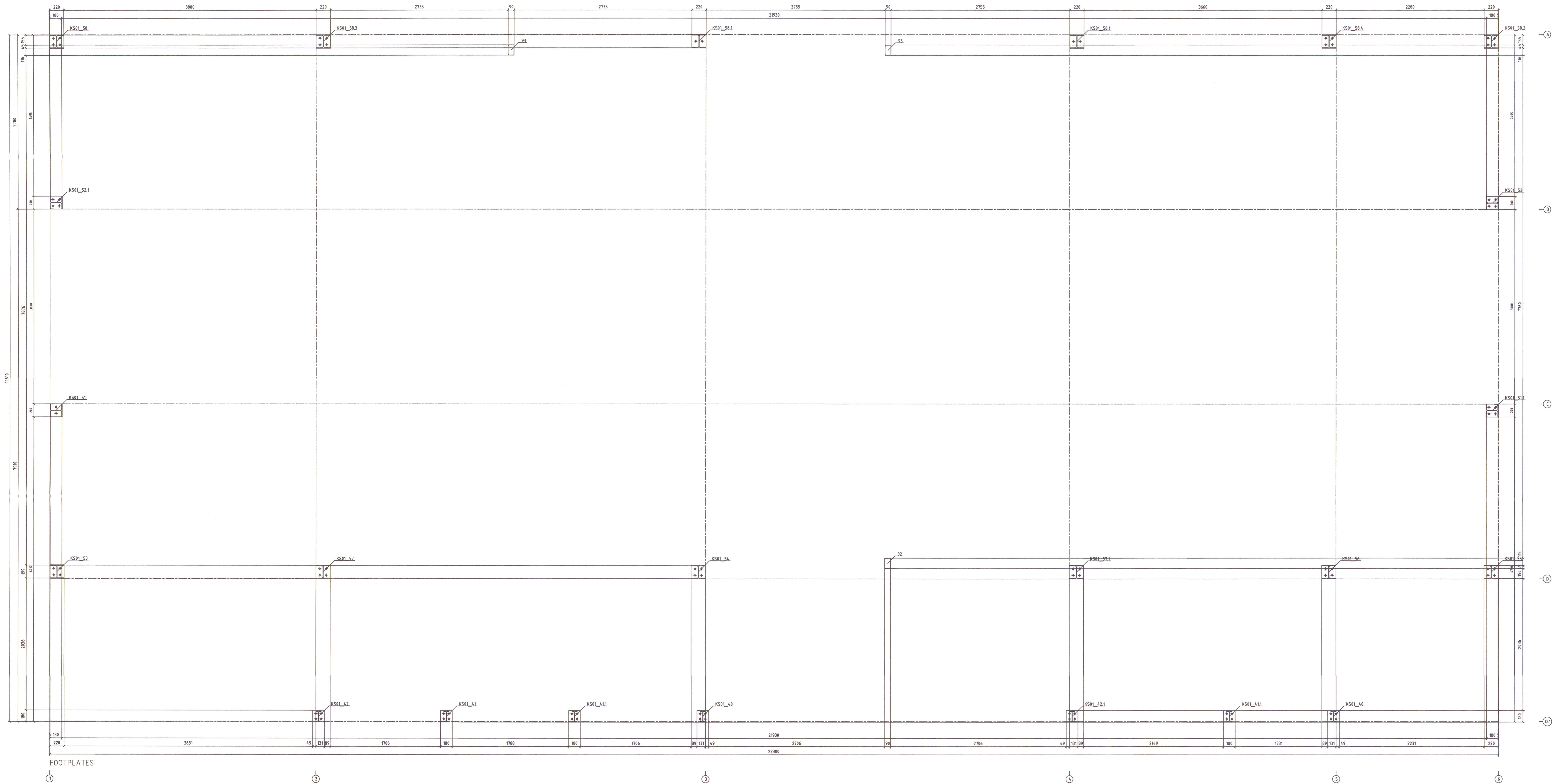


Byggt á áunuppdráttum
 Dags: 17.12.2020
 Htg: 03



EXECUTION CLASS EXC3 IN PRODUCTION

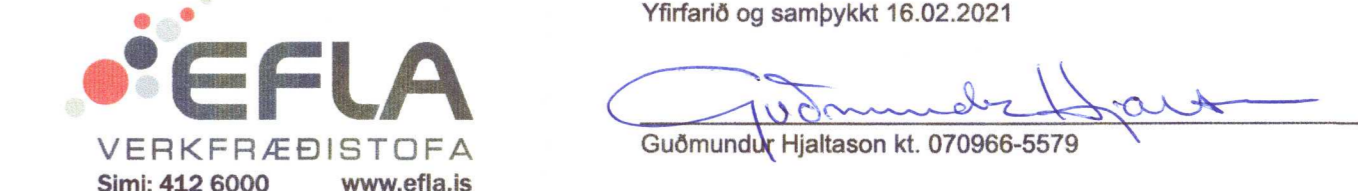
WELDING: ALL WELDINGS MUST BE AT THOROUGH PENETRATION, CONTINUOUS, WITHOUT SLASHES, UNIFORM.

TIGHTENING TORQUE

SCREW DOWN THE BOLTS WITH DYNAMOMETRIC KEY WITH TIGHTENING TORQUE ACCORDING TO FOLLOWING TABLE (M8S2)

Bolt Diameter	12	16	20	22	24	27	30	36
Material 10.9 68H	10	25	45	65	80	125	165	200
Material 8.8 68H								50% M _t (fixed by deliverer)

- All dimensions without units are given in mm. Elevation heights are given in m.
- All dimensions and erection heights in existing building, have to be confirmed on site.
- Construction of works are obligated to be considered with technical report and other construction drawings.
- All changes in building construction on executive level are obligated to be considered with design engineer.
- All dimensions and erection heights should be confirmed on site before starting construction works.
- BY AND CONCRETE WORKSHOP (e.g. FOUNDATIONS, FOOTINGS, ANCHORING) - OUT OF THIS DOCUMENTATION



Yfirfarið og samþykki 16.02.2021
 Guðmundur Hjálason kt. 070966-5579

STEEL INSIDE : S235JR (C-2H)
 STEEL OUTSIDE : S355J2 (HOT DIP GALV)
 SCREWS CLASS: 5.8,8.8,10.9HV

CONTRACTOR	NORVIK	JÖRNSTÆKA PROJEKTÖRUM	DESIGN OFFICE
PROJECT NAME	Tengivirkid Lækjartún – Byggingarvirki		
PHASE	EXECUTIVE DOCUMENTATION - WORKSHOP DRAWINGS		
DESIGNED	mgr. In2. Tomasz Bartkowiak		
CHECK	8177/97 spec. Konstruktívna-Subowlana		
DRAWING NAME	01. TERMINAL / Tengivirkid	DRAWING NO.	2345-084-140-01
DATE	POZNAŃ 2020-11-09	SCALE	1:25
		REV	1
		SHEET	A0